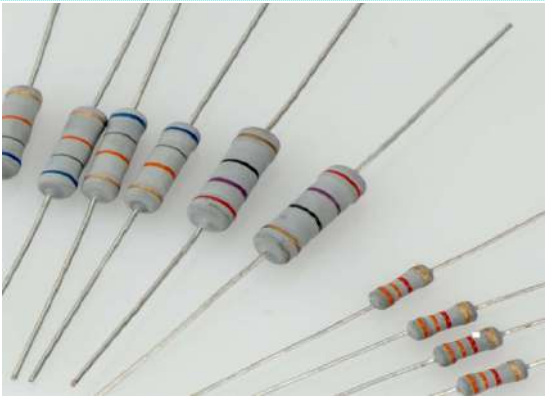


**METAL OXIDE RESISTORS**

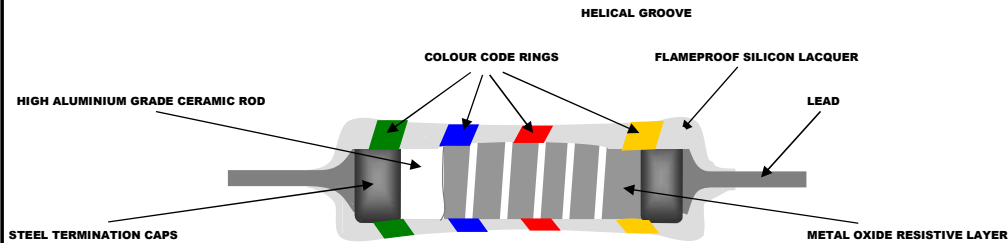
**Series : MO & MOS**

**Features:**

- Small in Size
- Electrical & Mechanical stability & high reliability.
- Best resistive to heat, humidity & non combustible.
- Low noise, with high resistance value which Wire Wound type can not be produced.
- **RoHS** Compliant directive 2002/95/EC.
- Available ranges from **10 Ohm ~1M Ohm.**
- TCR available **100, 200ppm/°C.**
- Miniature Size available for space savings.



**Construction :**



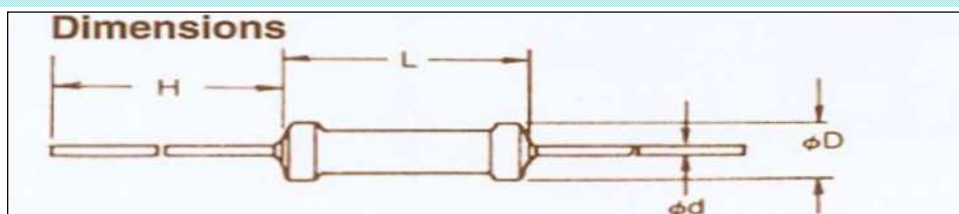
**Technical specification:**

DESCRIPTION	GENERAL SERIES						MINIATURE SERIES					
	MO25	MO50	MO100	MO200	MO300	MO400	MOS50	MOS100	MOS200	MOS300	MOS400	MOS500
Resistance range	±1% ;10Ω ~ 1MΩ											
Resistance tolerance	±1%, E24/E96 series; ±2% & ±5%, E24 series											
Temperature coefficient	100 ppm/°C ~ 200 ppm/°C											
Maximum dissipation @ 70°C	0.25W	0.5W	1W	2W	3W	4W	0.5W	1W	2W	3W	4W	5W
Maximum permissible voltage	250 V	350V	500V	500V	750V	750V	350V	500V	500V	750V	750V	750V
Temperature range	-55° ~ +200°											
Stability, R max.												
Load	△ R±(5.0% +0.05Ω )											
Climatic test	△ R±(1.5% +0.05Ω )											
Soldering	△ R±(0.25% +0.05Ω )											
Short time overload	△ R±(0.50% +0.05Ω)											

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## Dimensions :



## Physical Data:

### 1.0 GENERAL SERIES SPECIFICATION :

TYPE	WATT. @ 70°C	TOL.	TCR PPM/°C	DIMENSIONS (mm)				RESISTANCE RANGE	MAX. WORKING VOLTAGE	MAX. OVERLOAD VOLTAGE
				L	D	d ± 0.05	H			
MO25	0.25W	±1%, ±2% & ±5%	100 ~ 200	6.5± 0.5	2.3 ±0.2	0.6	25 min	10 Ω ~ 1MΩ	250V	500 V
MO50	0.5W	±1%, ±2% & ±5%	100 ~ 200	9.5± 1	3.5 ±0.5	0.6	25 min	10 Ω ~ 1MΩ	350V	700 V
MO100	1W	±1%, ±2% & ±5%	100 ~ 200	12± 1	4.5 ±0.5	0.78	24 min	10 Ω ~ 1MΩ	500V	1000 V
MO200	2W	±1%, ±2% & ±5%	100 ~ 200	16± 1	5.5 ±0.5	0.78	25 min	10 Ω ~ 1MΩ	500V	1000 V
MO300	3W	±1%, ±2% & ±5%	100 ~ 200	22 ±1.5	6.5 ±1	0.78	25 min	10 Ω ~ 1MΩ	500V	750V
MO400	4W	±1%, ±2% & ±5%	100 ~ 200	24± 1	8.0 ±1	0.78	25 min	10 Ω ~ 1MΩ	750V	1500 V

**Note :1.0** Lower & higher resistance value other than specified above are available on request.

**2.0** Working voltage is  $\sqrt{P \times R}$  where P is power & R is resistance in Ohms

### 2.0 MINITURE SERIES SPECIFICATION:

TYPE	WATT. @ 70°C	TOL.	TCR PPM/°C	DIMENSIONS (mm)				RESISTANCE RANGE	MAX. WORKING VOLTAGE	MAX. OVERLOAD VOLTAGE
				L	D	d ± 0.05	H			
MOS50	0.5W	±1%, ±2% & ±5%	100 ~ 200	6.5± 0.5	2.3 ±0.2	0.6	25 min	10 Ω ~ 1MΩ	350V	700 V
MOS100	1W	±1%, ±2% & ±5%	100 ~ 200	9.5± 1	3.5 ±0.5	0.6	25 min	10 Ω ~ 1MΩ	500V	1000 V
MOS200	2W	±1%, ±2% & ±5%	100 ~ 200	12± 1	4.5 ±0.5	0.78	24 min	10 Ω ~ 1MΩ	500V	1000 V
MOS300	3W	±1%, ±2% & ±5%	100 ~ 200	16± 1	5.5 ±0.5	0.78	25 min	10 Ω ~ 1MΩ	500V	1000 V
MOS400	4W	±1%, ±2% & ±5%	100 ~ 200	22 ±1.5	6.5 ±1	0.78	25 min	10 Ω ~ 1MΩ	750V	1500V
MOS500	5W	±1%, ±2% & ±5%	100 ~ 200	24± 1.5	8.0 ±1	0.78	25 min	10 Ω ~ 1MΩ	750V	1500V
MOS600	6W	±1%, ±2% & ±5%	100 ~ 200	24± 1.5	8.0 ±1	0.78	25 min	10 Ω ~ 1MΩ	750V	1500V

**Note :1.0** Lower & higher resistance value other than specified above are available on request.

**2.0** Working voltage is  $\sqrt{P \times R}$  where P is power & R is resistance in Ohms

## Marking:

The MO & MOS series / type, the nominal resistance & tolerance are marked on the resistor body using four or five coloured bands in accordance with IEC publication 60062 "color codes for fixed resistors"

## Material Specifications:

**Element :** Vacuum-deposited metal oxide alloy

**Core :** Fire cleaned high purity ceramic

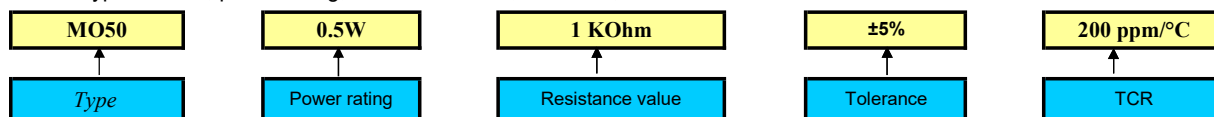
**End caps :** Steel caps

**Coating :** Flameproof silicon coat

**Standard Terminals :** Solderable - tinplated copper

## Part Numbering Information:

**Part Number :** Type number, power rating, resistance value, tolerance, tcr.



**Examples:** PART NO. : MO50, 0.5W, 1 KOhm, ±5%, 200ppm/°C

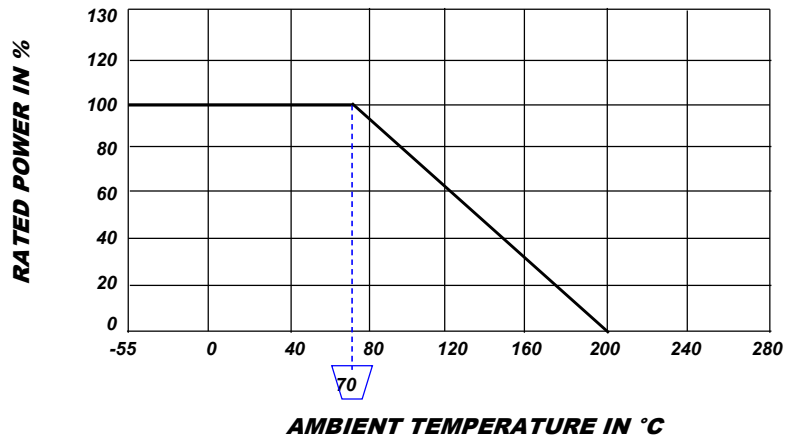
## Packing Information:

TYPE	Pcs Per Poly Bag/ Blue box	Pcs Per Brown Box	Pcs Per Real
MO25 / MOS50	1,000	5,000	5000
MOS50 / MOS100	500	2,500	2500
MO100 / MOS200	---	1,500	2500
MO200 / MOS300	---	1,000	2500
MO300/MOS400	---	300	---
MO400/MOS500	---	250	----

## Performance Data (Procedure & Requirements):

TEST	PROCEDURE	REQUIREMENTS
<b>Robustness Of Termination</b> 1. Tensile Test 2. Bend Test 3. Torsion Test	Load 10 N for 10 sec. Load 5 N 90°, 180°, 90° 3 X 360° in opposite directions	No visual damage No visual damage No visual damage $\Delta R/R$ max.: $\pm(0.25\% + 0.05 \Omega)$
<b>Solderability Test</b>	16 hrs steam or 16 hrs. at 155°C 2 sec. $\pm 0.5$ sec. in solder at 235° $\pm 5^\circ$ C Using flux	>95% coverage covered (good tinning) & no damage
<b>Resistance To Soldering Heat</b>	at 350°C for 3 sec., 2.5mm from the body	$\Delta R/R$ max.: $\pm(0.25\% + 0.05 \Omega)$
<b>Temperature Cycling</b>	30 minutes at -55°C & 30 minutes at 150°C Total 5 number of cycles.	No visual damage $\Delta R/R$ max.: $\pm(1.0\% + 0.05 \Omega)$
<b>Dry Heat Test</b>	16 hrs at 150°C	$\Delta R/R$ max.: $\pm(1.0\% + 0.05 \Omega)$
<b>Cold Test</b>	2 hrs at -55°C	$\Delta R/R$ max.: $\pm(0.25\% + 0.05 \Omega)$
<b>Short Time Overload</b>	2.5 X Rated voltage for 5 sec. @ 25°C	$\Delta R/R$ max.: $\pm(0.50 + 0.05 \Omega)$
<b>Endurance @ 70°C</b>	2000 hrs. load with Pn (power nominal) 1.5 hr. ON & 0.5 hr. OFF	No visual damage $\Delta R/R$ max.: $\pm(5.0\% + 0.05 \Omega)$
<b>Endurance @ Upper Category Temperature</b>	1000 hrs. at 150°C with no load	No visual damage $\Delta R/R$ max.: $\pm(5.0\% + 0.05 \Omega)$
<b>Temperature Rise Test</b>	Horizontally mounted, loaded with Pn	Hot spot temperature less than maximum body temperature
<b>Damp Heat Steady State</b>	56 days, 40°C; 90 to 95% Rh; dissipation $\leq 0.01$ Pn	No visual damage $\Delta R/R$ max.: $\pm(1.5\% + 0.05 \Omega)$
<b>Temperature Coefficient</b>	At 25/-55/25 °C & 25/150/25 °C	Within specified limits
<b>Insulation Resistance</b>	V- Block method for 1 minute duration At 500 V dc	> 10 <sup>3</sup> M $\Omega$
<b>Voltage proof test</b>	V- Block method for 1 minute duration At 500 V	No flash over or break down should observed

**Derating :**



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**Document no. :** MO04

**Page :** 4 of 4

**Revision no. :** 280828