

# **MOULDED RESISTORS**

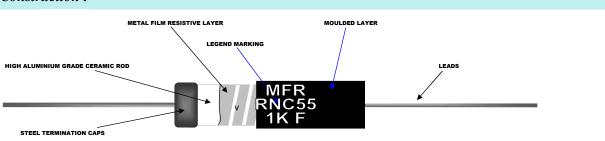
## Series: RNC / RNR

#### Features:

- > High grade alumina core.
- > Encapsulated with compression moulded phenolic plastic material.
- > Flame resistance.
- > TCR Available **5,10, 15, 25, 50,100 ppm/° C.**
- Available ranges from 10 Ohm ~ 1 M Ohms.
- > Tolerance **±0.02%** ~ **±1%**
- > RoHS Compliant directive 2002/95/EC
- Lead (Pb)-free solder contacts.



#### Construction:



## Technical specification:

DESCRIPTION	SERIES				
DESCRIPTION	RNC55 / RNR55	RNC60 / RNR60			
Resistance range	10Ω ~ 1ΜΏ				
Resistance tolerance	±0.02% ~ 1%				
Temperature coefficient	5 ppm/°C ~ 100 ppm/°C				
Maximum dissipation @ 70°C	0.125W	0.25W			
Maximum dissipation @ 125°C	0.1W	0.125W			
Maximum permissible voltage	200 V	250 V			
Failure rate	0.001% /	0.001% / 1000 hr.			
Operating temperature range	-65 °~ +175°C				
Stability, R max.					
Load	△ R±(0.5% +0.01Ω )				
Climatic test	△ R±(0.5% +0.01Ω )				
Soldering	△ R±(0.1% +0.01Ω )				
Short time overload	△ R±(0.2% +0.01Ω)				

MFR reserves the right to make changes in product specification without notice or liability.

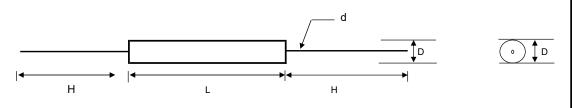
Revision no.: 230828

Document no. :

All information is subject to MFR's own data & is considered accutate at the time of going to print.

MOL05 Page: 1 of 3

# Dimensions:



## Physical Data:

1.0 SPECIFICATION :

ТҮРЕ	WAT	T.	TOL.	TCR	DIMENSIONS (mm)		RESISTANCE	MAX. WORKING	MAX. OVERLOAD		
	@ 70°C	@ 125°C		PPM/°C	L	D	d ± 0.05	Н	RANGE	VOLTAGE	VOLTAGE
RNC55/ RNR55	0.125W	0.1W	$\pm 0.02\% \sim \pm 1\%$	10 ~ 100	6.35 ± 0.8	2.39 ±0.8	0.6	25 min	$10\Omega\sim 1M\Omega$	200V	400 V
RNC60/ RNR60	0.25W	0.125W	±0.02% ~ ±1%	10 ~ 100	9.5 ± 1.5	3.15 ±1	0.6	25 min	$10\Omega\sim 1M\Omega$	250V	500 V

Note: 1.0 Lower & higher resistance value other than speified above are available on request.

**2.0** Working voltage is  $\sqrt{PXR}$  where P is power & R is resistance in Ohms

## Marking:

The RNC55 / RNR55 type the nominal resistance & tolerance are marked on the resistor body with legend markning

e.g MFR

RNC55

1K, F

1223

i.e Logo, type number, resistance value, tolerance & manufacture date code (weak & year)

#### Material Specifications:

Element: Vacuum-deposited nickel-chrome alloy

Core: Fire cleaned high purity ceramic

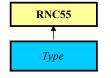
End caps : Steel caps

Encapsulation: Specially formulated epoxy compound

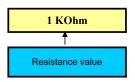
Standard Lead Terminals: Solderable - solder coated copper

## Part Numbering Information:

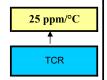
Part Number: Type number, power rating, resistance value, tolerance, tcr.











Examples: PART NO.: RNC55, 0.125W, 1 KOhm, ±0.1%, 25ppm/°C

MFR reserves the right to make changes in product specification without notice or liability.

All information is subject to MFR's own data & is considered accutate at the time of going to print.

**Document no.**: MOL05 **Revision no.**: 230828 Page : 2 of 3

Packing Information:

TYPE	Pcs Per Poly Bag	Pcs Per Box		Pcs Per Real
		Blue box	Brown box	
RNC55 / RNR55	500	1,000	5,000	5000
RNC60 / RNR60	200	500	2,500	2500

# Performance Data (Procedure & Requirements):

TEST	PROCEDURE	REQUIREMENTS	
Robustness Of Termination			
1. Tensile Test	Load 10 N for 10 sec.	No visual damage	
2. Bend Test	Load 5 N 90° , 180°, 90°	No visual damage	
3. Torsion Test	3 X 360° in opposite directions	No visual damage	
		∆R/R max.: ±(0.2% +0.01 Ώ)	
Solderability Test	16 hrs steam or 16 hrs. at 155°C	>95% coverage covered (good tinning)	
	2 sec. ±0.5 sec. in solder at 235° ±5°C Using flux	& no damage	
Resistance To Soldering Heat	at 350°C for 3 sec., 2.5mm from the body	△R/R max.: ±(0.1% +0.01 Ώ)	
Tomporature Cycling	30 minutes at -55°C & 30 minutes at 150°C	No visual damage	
Temperature Cycling	Total 5 number of cycles.	$\triangle$ R/R max.: ±(0.2% +0.01 $\Omega$ )	
Dry Heat Test	16 hrs at 150°C	∆R/R max.: ±(0.5% +0.01 Ώ)	
Cold Test	2 hrs at -55°C	∆R/R max.: ±(0.2% +0.01 Ώ)	
Short Time Overload	2.5 X Rated voltage for 5 sec. @ 25°C	$\triangle$ R/R max.: ±(0.2 +0.01 $\Omega$ )	
Endurance @ 70°C	1000 hrs. load with Pn (power nominal)	No visual damage	
	1.5 hr. ON & 0.5 hr. OFF	∆R/R max.: ±(0.5% +0.01 Ώ)	
Endurance @ 125°C	1000 hrs. load	No visual damage	
	1.5 hr. ON & 0.5 hr. OFF	$\triangle$ R/R max.: ±(0.5% +0.01 Ω)	
Endurance @ Upper Category	1000 hrs. at 150°C with no load	No visual damage	
Temperature		$\triangle$ R/R max.: ±(0.5% +0.01 Ω)	
Shock (Medium Impact)	1Km/S <sup>2</sup>	△ R/R max.: ±(0.20% +0.01 Ω)	
Vibration (High Frequency)	10 to 2000 Hz: m/S <sup>2</sup>	$\triangle$ R/R max.: ±(0.20% +0.01 Ω)	
Temperature Rise Test	Horizontally mounted, loaded with Pn	Hot spot temperature less than	
		maximum body temperature	
Damp Heat Steady State	56 days, 40°C; 90 to 95% Rh;	No visual damage	
	dissipation <u>&lt;</u> 0.01Pn	△R/R max.: ±(0.5% +0.01 Ώ)	
Temperature Coefficient	At 25/-55/25 °C & 25/150/25 °C	Within specified limits	
Insulation Resistance	V- Block method for 1 minute duration	> 10 <sup>4</sup> ΜΩ	
	At 500 V dc		
Voltage proof test	V- Block method for 1 minute duration	No flash over or break down	
	At 500 V	should observed	

